

# A Job Shop Committed Toward Excellence With A Track Record To Prove It!

## Product Capabilities

### Sheet Metal Fabrication

- Chutes
- Welded Transmission Tubing
- Beltguards
- OSHA Approved Coupling Guards
- Fanguards
- Sound Attenuation Cabinets
- Insulated Hoods
- Electrical Control Cabinets



Nuclear Steam Dyer Shipping Container/  
Cask For GE Hitachi Nuclear Services

### Custom

- Chutes
- Welded Transmission Tubing
- Beltguards
- OSHA Approved Coupling Guards
- Fanguards
- Sound Attenuation Cabinets
- Insulated Hoods
- Electrical Control Cabinets
- Valve Panels and Enclosures



Blast Door Frame Made  
for Overly Door MFG

### Welded Fabrication

- Motor/Pump Bases
- Compressor Bedplates
- Pump (SAE) Risers
- Skid Bases
- Structural Mounting Bases
- Valve Stands
- Accumulator Racks
- Filtration Frames
- Walkways, Stairs, Ladders
- Tank Access Doors



Oversized Acoustical Doors



Nuclear Steam Dyer Strongback

### Tanks

- Bins
- Hoppers
- Cylindrical Atmospheric Tanks
- Hydraulics (NFPA) Reservoirs
- Circulating Oil System Reservoirs
- Weir Tanks



Radiation Shielding Plug  
Door Made for Overly  
Door MFG

### Fasteners & Misc.

- Pipe Supports
- Clips
- Braces
- Anchor Clips
- Conveyor Covers
- Floating Suctions



In 2009 WSF Received an Achievement  
Award from GE Hitachi Nuclear Services

### Machinery List

- Hydmech 18" X 20" Capacity Band Saw
- Webb 5 H.P. Variable Feed-Variable Speed Drill Press
- Reliance 52" Circle Shear 1/4" Capacity
- Pacific 600 Ton 12' Bed Press Brake
- Cincinnati Shear 10' X 1/2"
- Strip-It punch Press
- Bliss C-45 OBI Punch Press
- Pexto Roll 36" X 1/16"
- Bridgeport Milling Machine
- Brown & Sharp Micro Master Surface Grinder
- (11) Miller Welders 300-650 AMP MIG
- (5) 300 AMP TIG Welders
- (2) PLASMARCS
- (1) 2,500# Welding Positioner
- (2) 200# Welding Positioner
- (2) 6,000# Fork Lifts, (1) 15,000# Fork Lift
- (2) 10 Ton Bridge Crane, (1) 5 Ton Bridge Crane
- (1) 20,000# Clark Fork Lift
- (2) 10 hp Air Compressor
- (1) Powermatic Belt Sander
- (1) Accurpress Press Brake 250 Ton with CNC Back Gauge 12' Bed
- (1) 6' Radial Arm Drill
- (1) Pine No 2 Pipe Bender 2" Sch 80 capacity
- (1) 14" X 30" Engine Lathe
- (1) 18 Ton Yard Crane
- (1) 28 Ton Yard Crane
- (1) 1800 AMP Stud Welder
- (1) NEW Retro Systems Ultra Hornet 120" X 288" Oxy Torches & XPR400XD High Definition Plasma with True Hole™ Technology



250 ton Accurpress Press Brake



Hydmech V-18 Vertical Saw



Bridgeport Milling Machine

# Welding Capabilities

## Certified Welders

- Certified in AWS D1.1
- Certified in ASME Section IX



## Material

- Carbon Steel
- Aluminum
- Stainless Steel

## Inspection & Testing

- Third-party CWI inspectors
- NDE Testing available

## Custom Procedures

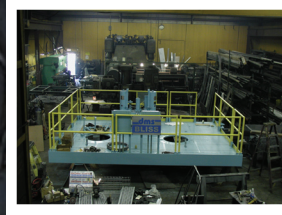
- Custom Welding procedures can be written in accordance to AWS D1.1 or ASME Section IX per customer request



## Completed Projects

Our Projects can be seen all over the world. See the list below for a few examples

- High Range Extend Life Blast Doors Lawrence Livermore National Laboratory
- Radiation Shielding Doors for the National Ignition Facility (NIF)
- Department of Defense Hardened Bunker doors located at Fort Knox, TN
- Airtight Gates for a Chemical Weapon Facility
- Nuclear Shielding Doors for Department of Defense in Oakridge, TN
- Steam Dryer shipping containers/casks and strongback For Susquehanna Nuclear Power Plant
- Numerous oversized acoustical sound deadening doors shipped to Dubai , Korea, and within the US



## Contact Information

### Submit Quotes to Below

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**For More information See our website: [www.westmorelandsteel.com](http://www.westmorelandsteel.com)**

